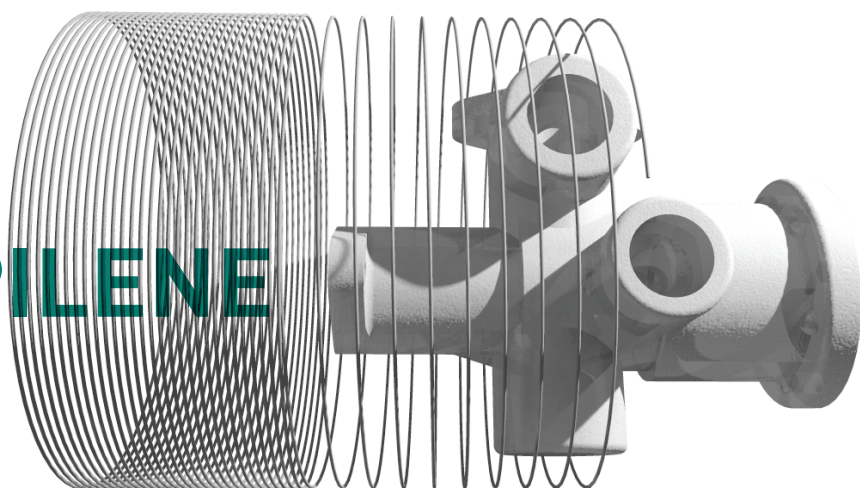




- Scheda tecnica materiale -

POLIPROPILENE



Colours

☐ white

Print Sets	Unit	Value	Test Method
Extruder Temp	C°	260 -5 +5	internal
Plate Temp	C°	70	internal
Nozzle diameter	mm	0.4	internal
Fun	%	50	internal
Print speed	mm/1°	50	internal

Property	Unit	Value	Test Method
Density	g/cm3	1.02	ISO 1183
H.D.T.	C°	110	ISO 75-2
Vicat Point	C°	135	ISO 306
Tensile modulus	MPa	1950	ISO 527
Tensile stress	MPa	20	ISO 527
Charpy impact V notched 23°	KJ/m2	15	ISO 180
Charpy impact V notched 0°	KJ/m2	8	ISO 180